



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D5422-1

Job Sheet 172496



Part No: D5422-1

Job Qty: 20 ea

Part Name: Latch Bracket



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/20/18

Job Tracking No:

Due Date: 2/21/18

Created By: Linda Lacelle

Type: SOLD

Description:

Note: D5422 REV.A1 IPP REV:A 18.02.12 NEW ISSUE DD VERF:JFS

Ship Via:

PRELIMINARY ISSUE

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	20 Ea	2/20/18	2/20/18	0.00	0.00	Start Up Waterjet		OK 18/02/21
100	Waterjet	20 pcs	2/20/18	2/20/18	0.00	1.00	Waterjet1		OK 18/02/21
120	QC	20 pcs	2/20/18	2/20/18	0.00	0.00	QC8		1 18/02/21 38
130	Brake NC	20 pcs	2/20/18	2/20/18	0.01	0.47	Brake NC 1		9-8
140	QC	20 pcs	2/20/18	2/20/18	0.00	0.00	QC5		
142	Powdercoat	20 pcs	2/21/18	2/21/18	0.00	2.00	Powdercoat2		BR 18-2-23
146	QC	20 pcs	2/21/18	2/21/18	0.00	0.00	QC3		
150	Packaging	20 pcs	2/21/18	2/21/18	0.00	0.00	Packaging3	ST109	FEB 26 2018
160	QC21-SA	20 Ea	2/21/18	2/21/18	0.00	0.00	QC21		DAG 21 9-80

Part Op 100 - 1-Cut as per Dwg Dwg Rev: A Prog Rev: A 2-Deburr if necessary

Descriptions: 130 - Form as per dwg

142 - START TIME: 11:15 OVEN TEMPERATURE: 400° FINISH TIME: 11:45

M 138467

FEB 26 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S11GA	304/316 0.125 Sheet	.8800 sf (.044 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304S11GA	1	20	0

Part Specifications

Specifications could not be found.

Plex 2/20/18 9:22 AM dart.lacelle.linda

POSITIVE RECALL

EFFECTIVE DATE: 18-2-26 AUTH: [Signature]

RELEASED BY: [Signature] DATE: 18-2-26

@ Rev A



Date: 02/21/18

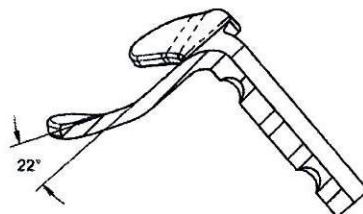
Inspector:
Revision: D5422
Serial No/Batch: S044086
Job No: 172496
Part: D5422-1



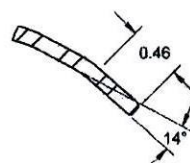
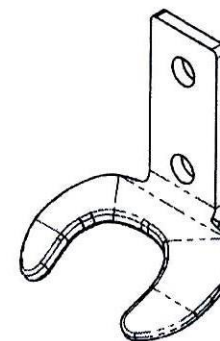
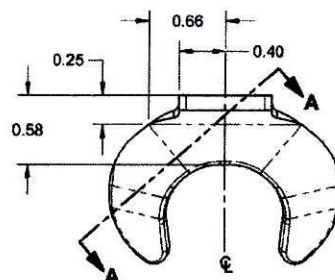
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CART
AEROSPACE

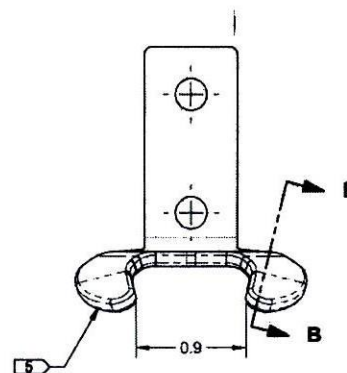
Uart Aerospace Ltd.
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Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 813 632-5200
Email: sales@dartcart.com
www.dartcart.com



SECTION A-A



SECTION B-B



D5422-1 BRACKET
MAKE FROM D5422-1F

u/0172496

- NOTES:**
- 1) MATERIAL: MAKE FROM D5422-1F
 - 2) FINISH: POWDER COAT "WHITE" (4.3.5.1) PER DART QSI 005 4.3
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: N/A
 - 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D5422-1" PER QSI 044 6.1
 - 7) WEIGHT: 0.10 lbs

PRELIMINARY ISSUE

Rev PAB

18/2/10

APPROVED BY DESIGN MANAGER

P A B NEW ISSUE		SAD	18.02.07
REV.	DESCRIPTION	BY	DATE
DESIGN	SAD		
DRAWN	SAD		
CHECKED	AJS		
MFG. APPR.	DD		
APPROVED	HS		
DE APPR.			
DATE	18.02.07		

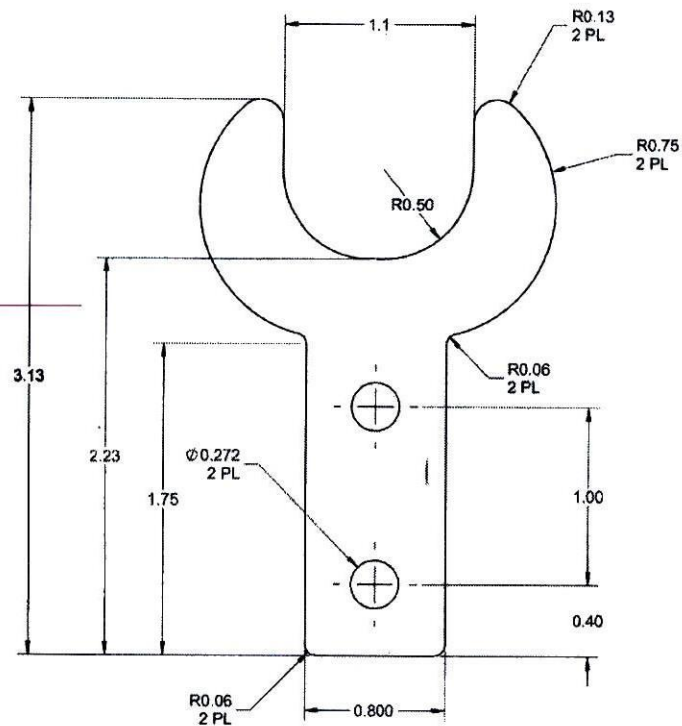
DART AEROSPACE LTD
HAWKESSBURY, ONTARIO, CANADA

DRAWING NO.
D5422

TITLE
BRACKET

REV. A
SHEET 1 OF 3
SCALE
NTS

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D5422-1F BRACKET
FLAT PATTERN

NOTES:

- 1) MATERIAL: AISI 304/316 SS SHEET ANNEALED, 11 GAUGE (0.120 THICK)
PER MIL-S-5059 OR AMS 5513 (304)
OR AMS 5524 (316) OR ASTM A240 OR ASME SA240
REF DART SPEC M304S11GA
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) SHARP EDGES: 0.030 TO 0.040 MAX ALONG ENTIRE CONTOUR
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.10 lbs
- 8) FOR NON-DIMENSIONED FEATURES, REFER TO CAD FILE D5422-1F REVA.DXF

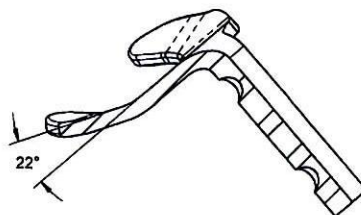
PRELIMINARY ISSUE

Rev. PAS

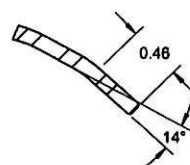
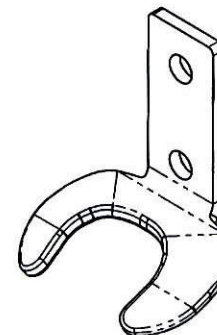
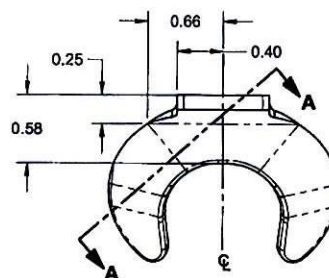
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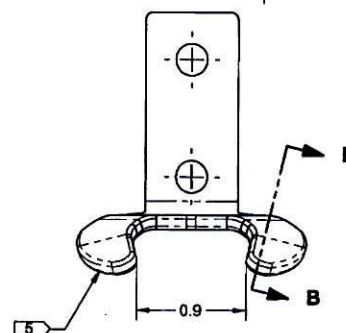
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CHECKED	AJS	DRAWING NO.	REV. A
MFG. APPR.	DD	D5422	SHEET 2 OF 3
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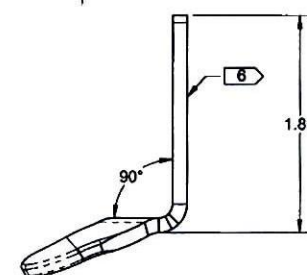
SECTION A-A



SECTION B-B



D5422-1 BRACKET
MAKE FROM D5422-1F



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- 7) WEIGHT: 0.10 lbs

RELEASED

2018 FEB 21
ECN 18-557

APPROVED

A NEW ISSUE		SAD	18.02.07
REV.	DESCRIPTION	BY	DATE
DESIGN	SAD		
DRAWN	SAD		
CHECKED	RF		
MFG. APPR.	JFS		
APPROVED	HS		
DE APPR.	CP		
DATE	18.02.07		

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HAWKESBURY, ONTARIO, CANADA

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SHEET 1 OF 3
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